

\* DESIGN/BUILDERS ARE MOLDING THE NEXT ARCHITECTS.

# NORTH AMERICAN *Builders*

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## RESERVED FOR LUXURY

*Naples Reserve features Florida's  
distinct southern coastal  
architecture in a lakefront setting.*

ISTAR / PG. 18

ISTAR has put together a team of select builders to create approximately 1,154 lakefront homes in 11 distinct neighborhoods for its Naples Reserve development.